



# Tru-Forge™

1,500°–2,450°F Furnace System

## \$145,000

Slot Width	×	Slot Depth	Slot Height
36" x 2 (72")		30"	3" – 6"

Alternate slot sizes available



### Furnace Specifications

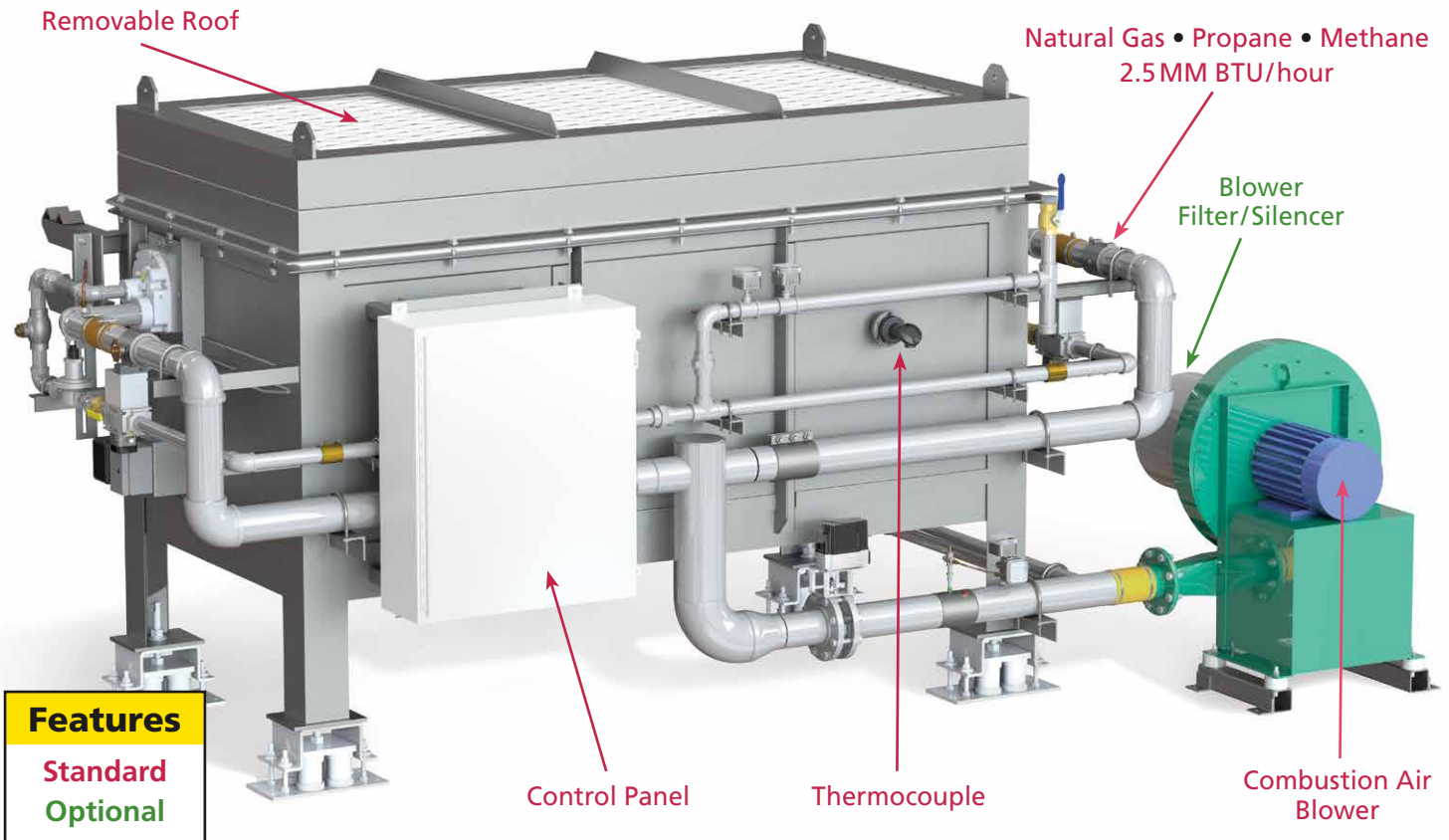
1,500°F–2,450°F  
 Effective Slot: 3" x 72"  
 ¾" – 2½" diameter bars or billets  
 Production Rate: 1,500 lbs/hr  
 Maximum Input: 2.5 MM BTU/hr

### Refractory

12" Thick High Efficiency composite lining  
 12" Fiberfrax 2600 insulation Roof

### Standards

NFPA 86  
 UL 508A



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## Control Panel

Main power: 480 VAC, 3 phase, 60 hertz.

Control voltage: 120 VAC, 1 phase, 60 hertz and 24 VDC.

The furnace mounted main control console will be NEMA 12 rated.

Electrical components: IEC rated - Allen-Bradley or equivalent.

Thermocouples: Type S

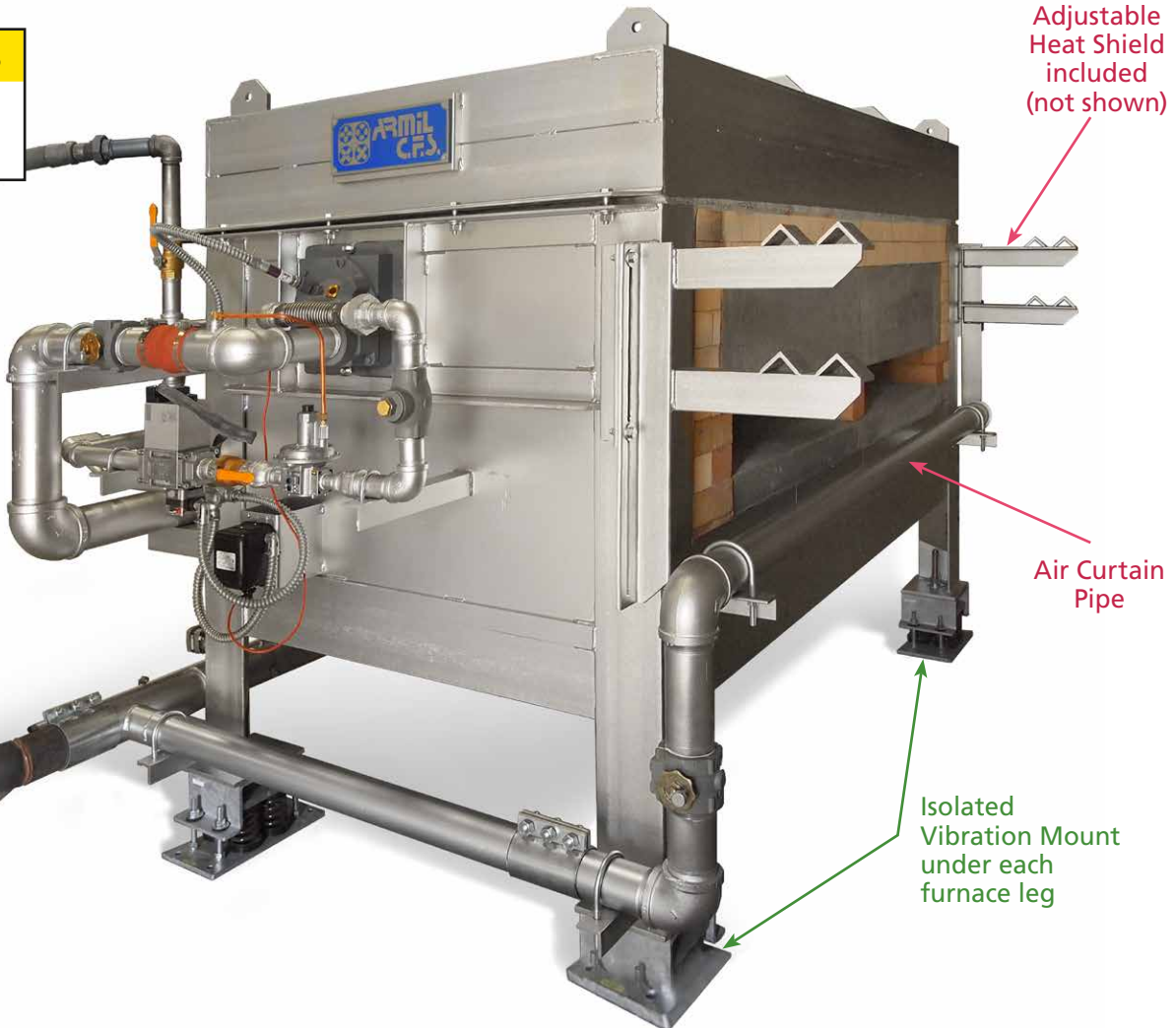
Honeywell UDC 2500 ¼ DIN single-loop controllers for temperature control and high limit

Honeywell 7800 series flame supervision w/ UV flame scanners.



## Features

Standard  
Optional



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